



Dart Aerospace Ltd.
1270 Aberdeen St
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RBA9928-9-7
Job Sheet 194999



Part No: RBA9928-9-7

Job Qty: 5 pcs

Part Name: Button



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 7/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBA9928-9 Rev.6 IPP Rev. A 18.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	5 pcs	7/9/19		0.00	2.50	Conventional Lathe - 1		
							Conventional Lathe - 2		
110	QC 2	5 pcs	7/9/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Container No: S186402



Part: RBA9928-9-7

Job No: 194999

Serial No/Batch: S186402

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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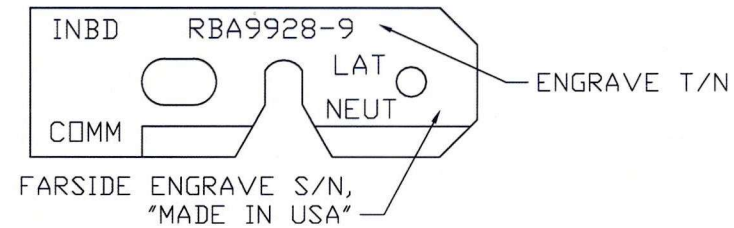
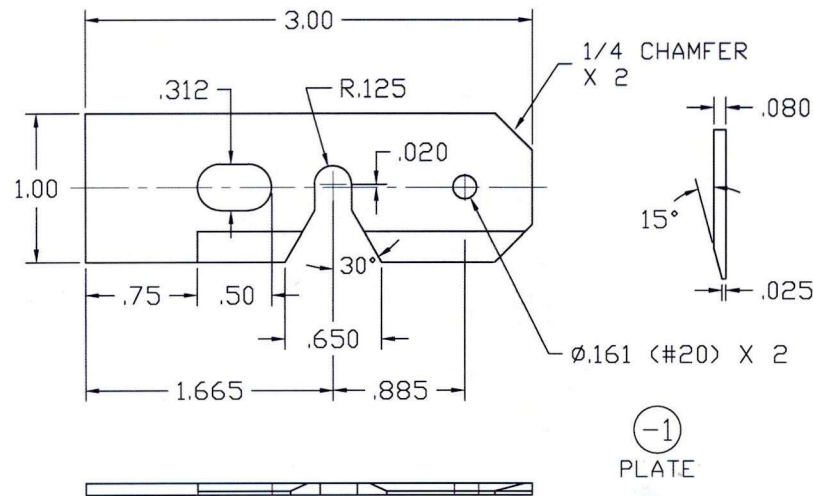
Date: 06/03/19

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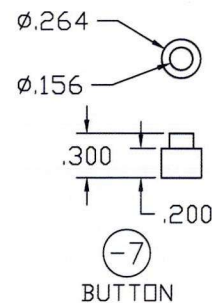
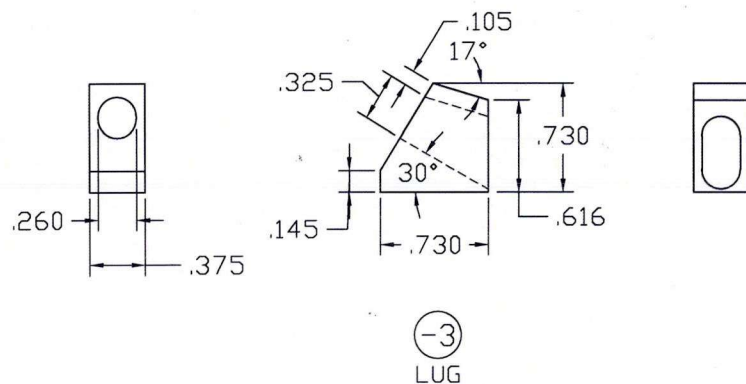
					QC 2 - 65			
					QC 2 - 5			
					QC 2 - 71			
120	QC 8	5 pcs	7/9/19	0.00 0.00	QC 8 - 12			
					QC 8 - 14			
					QC 8 - 17			
					QC 8 - 20			
					QC 8 - 25			
					QC 8 - 3			
					QC 8 - 32			
					QC 8 - 33			
					QC 8 - 35			
					QC 8 - 39			
					QC 8 - 4			
					QC 8 - 44			
					QC 8 - 45			
					QC 8 - 49			
					QC 8 - 58			
					QC 8 - 8			
					QC 8 - 9			
					QC 8 - 68			
					QC 8 - 67			
					QC 8 - 1 (A)			
					QC 8 - 47			
					QC 8 - 40			
					QC 8 - 52			
					QC 8 - 23			
130	Packaging 3-1 - Stock - B4B	5 pcs	7/9/19	0.00 0.00	Packaging 3 - 1 - B4B			
					Packaging 3 - 2 - B4B			
					Packaging 3 - 3 - B4B			
					Packaging 3 - 4 - B4B			
					Packaging 3 - 5 - B4B			
140	QC 21 - SA	5 pcs	7/9/19	0.00 0.00	QC 21 - SA - 21			
					QC 21 - SA - 70			
Part Op 100 - 1-Machine as per DWG. 2-Deburr Descriptions: 130 - .								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M303R0.313	303 Round Bar .313	.2050 ft (.041 ea)	100-Conventional Lathe - 1		5026900			
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Conventional Lathe - 1	M303R0.313	0	13	0				
Part Specifications								
Specifications could not be found.								

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	-	-
2	GRINDING OF BUTTON WELD ELIMINATED.	11/26/02	-	-
4	DELETED UNASSOCIATED .330 MEASUREMENT FROM X-REF. P/N -3.	11/21/06	-	-
6	-1 REMOVED OPTIONAL FIXTURE HOLE. -3 CHANGED FROM .750 TO .730.	7/10/12	JAG	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194999 MCT
19-05-13



RED BARN MACHINE	
TITLE LATERAL RIGGING TOOL	
DWG NO. RBA9928-9-1 thru -7	REV 6
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS .XXX ± .005	FRACTIONS ± 1/32
XX ± .01	ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 4-22-02
SHEET 2 of 2	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					